



## A SERVICE PARTNER YOU CAN RELY ON

Apache's service technicians have fabricated custom and specialized ASME vessels for many years before joining the service team, so their expertise in efficient and quality service give customers ease of mind. It is no wonder, that we are often called to repair and refurbish non-Apache tanks.

Technicians can also provide pro-active inspection services to assess and make recommendations that will extend the life of the vessel and prevent lost production.

Apache will provide a quote for repairs and can offer a feasibility audit to compare cost of repairs to a new vessel solution.

### Large Tank Services

- Repair and replace agitator shafts
- Add agitation to a non-agitation vessel
- Refurbish outlet valves, seal, o-rings and gaskets
- Relocate nozzles and fittings
- Replace manways
- Repair jackets (conventional, dimple, half-pipe)
- Add cooling or heating coils
- Detect and repair leaks
- Refinish product contact surfaces
- Repair sidewalls
- Change bottom head configurations
- Modify tanks, platforms, catwalks for repurposing
- Convert non-pressurized vessel to pressurized\*

All Field Services Offerings are available 24/7



### Contact Field Services

Joe Hertel, Manager  
Office: (920) 356-7334  
Cell: (920) 219-2286  
Email: [joe.hertel@apachestainless.com](mailto:joe.hertel@apachestainless.com)

\*As approved by engineering.



## Small / Portable Vessel Services

Apache provides support for small / portable vessels in the field or when shipped to the factory.

- Straighten, repair and replace agitators
- Rebuild bottom or top mounted mixers
- Refurbish outlet valves, seals, o-rings and gaskets
- Repair jackets (conventional, dimple, half-pipe)
- Refinish product contact surfaces

## ASME Certified

Apache's Field Service technicians are fully certified ASME welders. For over 40 years, Apache continues to maintain rounds of audits and inspections from ASME compliance and safety professionals that speak to the consistency of the welders and the effectiveness of the quality control department.



The National Board of Boiler and Pressure Vessels offers a Certificate of Authorization and R-Stamp for the repair or alteration of boilers, pressure vessels and other pressure retaining equipment.

Apache's Field Service Technicians are R-Stamp certified. Apache will provide all compliance addendum documentation required for ASME repairs or modifications in the field.



### Contact Field Services

Joe Hertel, Manager  
Office: (920) 356-7334  
Cell: (920) 219-2286  
Email: [joe.hertel@apachestainless.com](mailto:joe.hertel@apachestainless.com)



### Contact Parts

Monica Planasch, Manager  
Office: (920) 356-7347  
Cell: (920) 344-2085  
Email: [monica.planasch@apachestainless.com](mailto:monica.planasch@apachestainless.com)



Phone: (920) 356-9900 or (800) 444-0398

E-mail: [info@apachestainless.com](mailto:info@apachestainless.com)

Web: [www.apachestainless.com](http://www.apachestainless.com)

200 W. Industrial Drive | Beaver Dam, WI 53916 USA

